

**CEFIC'S EPOXY EUROPE VOLUNTARY GUIDELINE ON RESIDUAL  
EPICHLOROHYDRIN IN LIQUID EPOXY RESINS, REACTIVE DILUENTS AND  
MIXTURES THEREOF**

In response to requests from epoxy resin users, the Epoxy Europe group of Cefic has set voluntary guidelines for the residual epichlorohydrin (ECH) content in liquid bisphenol A and bisphenol F epoxy resins, reactive diluents and their mixtures as produced or formulated by its members, as follows:

The level of unreacted ECH will not exceed the following values:

- Unmodified liquid resins: 5 ppm
- Reactive diluents: 20 ppm
- Mixtures of above described resins and diluents: 10 ppm

These guidelines on ECH residuals have been in place in Europe since 1<sup>st</sup> January 1996.

About Epoxy Europe

Epoxy Europe is a sector group of Cefic, the European Chemical Industry Council. Epoxy Europe represents the interests of the largest epoxy resin producers in Europe, representing over 80% of the European production volume. For more information, please visit our website:

<https://epoxy-europe.eu>



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